

No.	Assembly	Machine Location	Type of Hazard	Potential consequences	Comments	Initial assessment				Action required
						LO	FE	HRN	Risk level	
2	Collation Assembly	Collation Assembly	Toothpaste bundles may fall while doing a side shift.	Toothpaste bundle matrix not formed properly	<p>Hazards - Toothpaste bundle may fall while doing a side shift.</p> <p>Why is the hazard there - While Side shifting the back support is missing for Bundles</p> <p>What drives the hazard - Electric Motor</p> <p>How could harm be caused - Not Maintain Back Support</p> <p>Why would the hazard occur While Side shifting the back support is missing for Bottles</p> <p>Potential occurrence of hazard - Possible</p> <p>Possible harm -matrix not formed properly</p>	1	1	2	Low, significant	The Front and Back support plates are provided for Side shift and Support Plates are controlled by Servo Motor Mechanism.

