

No.	Assembly	Machine Location	Type of Hazard	Potential consequences	Comments	Initial assessment				Action required
						LO	FE	HRN	Risk level	
1	Infeed Conveyor Assembly	2.At Bundle tilting Platform	1.Due to vacuum leakage or Low air pressure, Bundles might topple during pulling and tilting.	1. Toothpaste bundles might get damaged. 2. Improper side shift of the bundles, matrix not formed properly.	<p>Hazards - Bundle Topple and damaging</p> <p>Why is the hazard there - In sufficient air supply.</p> <p>What drives the hazard - Pneumatic cylinders</p> <p>How could harm be caused - The Bundle guides adjusted improperly, Insufficient air supply</p> <p>Why would the hazard occur - The Back Pressure not maintained</p> <p>Potential occurrence of hazard - Possible</p> <p>Possible harm - The Matrix is not formed properly and bundles might be damaged</p>	2.00	1.00	2.00	Low, significant	1. Providing a sufficient air supply

